OPERATING AND INSTRUCTION MANUAL FOR MODEL DRC-6

GENERAL INFORMATION

1.1 Introduction

This manual provides the necessary information to install, operate and maintain the Model DRC-6 Digital Thermometer.

1.2 Description

The DRC-6 Digital Thermometer is a completely self-contained temperature indicator with a built-in reference junction that automatically displays the temperature of an attached platinum resistance thermometer (PRT) to a resolution of one tenth degree.

The standard unit provides non-isolated parallel and serial BCD outputs.

1.3 Specifications

1.3.1 Electrical Specifications

Full Scale Range 399.9 K

Number of Digits 4

Resolution 0.1 K

Repeatability ±0.1 K for 30 min. at

constant temperature

Linearization Fully digital with 31

segment approximation

Input Impedance 100 megohms

Warmup Time Rated accuracy ±0.1 K within

5 minutes after power is applied; rated accuracy after

20 minutes

Input Power Dual-primary; 115V/230V ±10%

selection by jumper; 50-60 Hz;

10 watts

1.3.1 (CONTINUED)

Common-Mode Rejection Ratio, DC to 60 Hz

CMRR to Digital Ground:

none

CMRR to Power Ground:

140 db with 300V isolation

Normal-Mode Noise Rejection

45 db at 50 to 60 Hz with standard settling time

Settling Time

2 seconds to within 0.1 K after a full-scale step input

Reading Rates

Internal Control Mode

From ½/sec to 60 per/sec programmable by external

resistor

External Control Mode

0 to 60 readings/second

Maximum Normal Mode Signal

135 mVRms

Sensor Excitation

2 mA

Sensor Input

4 wire

BCD Outputs

Parallel and serial, I.C. compatible

Display

0.6" high numerals, glow discharge type with polarized view screen

1.3.2 Mechanical Specifications

Dimensions

13.2 cm (5.2") wide x 6.4 cm (2.5")

high x 16.5 cm (6.5") deep

Weight

1.8 Kg (4 pounds)

Operating Environment 1.3.3

Temperature

 0° to 45° C

Relative Humidity

0 to 75%, non-condensing. Humidity-sealed boards available for 90% RH

Temperature Specifications 1.3.4

Sensor Type

Platinum - 100 ohms at

273.16 K (0°C)

Sensor Model

PT-101, 102, or 103

Useful Range

4.0-400.0 K

Conformity Range

50.0-400.0 K

Linearization Conformity*

0.2 K

Maximum Digitizing Error

(8 hrs. at 25°C)

0.1 K ±0.03% R

Maximum Digitizing Error (90 days at 15-35°C)

0.2 K ±0.06% R

*To DIN 43760 = 0.003850 ohms per ohm per ${}^{\circ}$ C

1.3.5 Reference Junction Error

The signal conditioner error for 10-40°C ambient is less than ±0.08 K ±0.05% of reading in a 24 hour period.

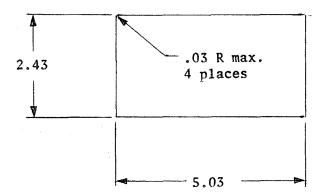
RECEIVING AND INSTALLATION

2.1 Unpacking and Inspection

Your Model DRC-6 Digital Thermometer has been carefully inspected and tested before shipment. Unpack the meter and perform a visual inspection to assure that no damage has occurred during shipment or handling. These meters are factory sealed units. The only controls that may require periodic adjustment are accessible through the rear panel. Because extensive damage could result from attempts to measure circuit parameters or to trouble-shoot the meter by non-factory personnel, the warranty is automatically voided if the unit has been removed from its case.

2.2 Installation-Mechanical

The figure below illustrates the required panel cut-out to accept the Model DRC-6 allowing the clamping brackets to grip the front panel bezel to the rack panel.



OPERATING INSTRUCTIONS

3.1 Wiring

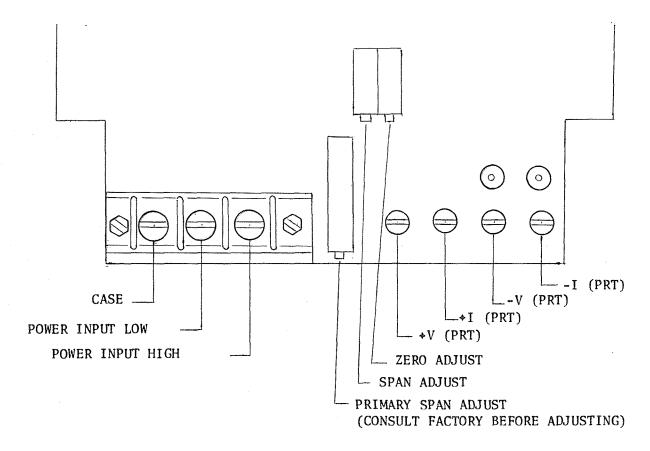
All wiring to the Model DRC-6 is accomplished from the rear of the unit (see drawing A-052-001). Power wiring is to a barrier strip and the PRT wiring to connecting terminal lugs. All controls and digital connections are via an edge card connector.

NOTE: To enable continuous readings, jumper J1-M to J1-10.

3.1.1 Power Wiring

The standard unit operates from a $115V \pm 10$, 50 to 400 Hz power source. Operation from 230V is available as an option and is accomplished via internal jumper connections.

The unit should be connected to the power source with a three wire cable terminated at the barrier strip. The third wire provides safe grounding of the case and should be attached to earth ground at the power source.



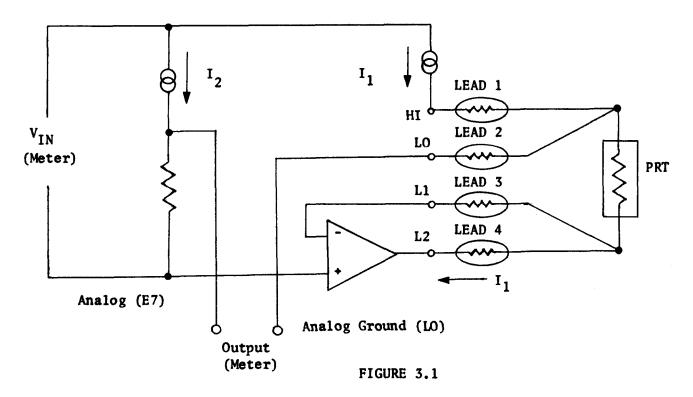
3.1.2 EXTERNAL CONTROL WIRING

The following is a list of the digital input/output connections for the Model DRC-6.

PIN	<u>FUNCTION</u>	PIN	FUNCTION
1	4.0°	Α	0.10
2	8.0°	В	0.20
3	10.0°	С	0.4°
4	20.0°	D	0.8°
5	40.0°	E	1.0°
6	80.0°	F	2.0°
7	DATA READY ENABLE	Н	DATA READY
8	TRANSFER	J	READY
9	100.0°	K	200.0°
10	HOLD	L	SERIAL BCD OUTPUT
11	SPARE	М	DIGITAL GND
12	NEGATIVE POLARITY	N	READ RATE
13	POSITIVE POLARITY	P	ERROR OR NEGATIVE POLARITY
14	ERROR (NEG TRUE)	R	RELAY DRIVE
15	RELAY CONTACT OUT	S	RELAY CONTACT OUT

3.1.3 Platinum Resistance Thermometer Wiring

The PRT input wires are attached directly to the DRC-6 via terminal lugs as illustrated in figure below. An optional 2-lead configuration option is provided by shorting Hi to Lo and L1 to L2 and connecting PRT between Hi and L2.



3.2 External Control Signals

The following paragraphs describe the control signals and their functions. All signals are available at the rear of the unit. All input/output levels are compatible with DTL and TTL logic.

Input Signal Requirements:

False: 0 to +.5V, sink 1.6ma

True: +2.4 to +5.5V, source .1ma

3.2 (CONTINUED)

Output Signal Specifications:

False: 0 to +.5V, sink 3.2ma

True: +2.4 to +5.5V, source .2ma

3.2.1 DATA READY (OUT)

The DATA READY signal goes true (high) upon completion of a measurement, and remains true until the next measurement is started. During this time, the BCD outputs constitute a valid reading available for use by an external device. the DATA READY signal normally remains true for at least 6 ms, and may be held true indefinitely by keeping the HOLD input true.

3.2.2 HOLD (IN)

Measurements may be externally controlled as desired by use of the HOLD input. While the HOLD input is maintained false (low), measurements occur at the externally-programmed reading rate (0.5 to 60 per second). While it is true, the last measurement is held in memory. An internal storage element allows control by pulses or transitions.

3.2.3 READ RATE (IN)

This input provides a means for adjusting the reading rate from approximately 0.5 per second to 60 per second by connection of a resistor between pin N (READ RATE) and pin M (GND). Leaving the READ RATE input open results in a reading rate of 0.5/sec or less, while a short results in a 60/sec rate.

An approximate value of programming resistor for intermediate reading rates may be determined from the formula:

$$R = \frac{5000}{N-0.5}$$
 Kilohms

Where N is the desired readings per second.

The HOLD input must be grounded for the reading rate to be enabled.

3.2.4 BCD Outputs

The digital outputs consist of the parallel BCD equivalent of the displayed temperature including magnitude, positive or negative polarity, ERROR (low for either overrange or open input) and an output representing the logic combination of ERROR or NEGATIVE POLARITY.

In addition, a serial BCD output is provided. If isolated parallel BCD outputs are desired, the serial BCD output may be applied to a separate package containing isolating transformers. The SERIAL BCD OUTPUT may be accumulated and transferred to storage elements by means of a TRANSFER pulse which also generates the reset to prepare the BCD accumulator for the next reading. The POSITIVE POLARITY and NEGATIVE POLARITY outputs are timed to be accepted with the BCD data.

3.2.5 Relay Output (Optional)

A form A relay contact and driver are provided which may be actuated by any of the digital BCD outputs. Selection is achieved by jumpering on the rear connector from Pin R to the selected BCD output. The relay provides an isolated contact closure on pins 15 and S.

THEORY OF OPERATION

The Model DRC-6 Digital Thermometer with internal reference junction accepts the resistance output of a platinum resistance thermometer (PRT) and provides a digital display of the equivalent temperature. Since the resistance generated by a PRT is a non-linear function of temperature, the analog-to-digital converter circuit in the Model DRC-6 is made non-linear to match the PRT curve. The curve is approximated by 31 straight line segments to reduce the conformity error to less than the standard PRT error.

A digital linearization technique (see figure 4.1) is used incorporating a Binary-Frequency-Generator (BFG) controlled by a Read-Only-Memory (ROM). The output of the BFG serves as the clock source for the modified analog-to-digital converter. The 6 bit binary coded digital input to the BFG is derived from six of the eight parallel outputs of the ROM. The remaining two bits are used to select one of three available segment lengths for a particular PRT type.

The five bit segment counter is advanced at intervals of tenths of degrees determined by the ROM and derived from the display counter. Each segment is represented by one 8 bit word in the ROM. Segments corresponding to temperatures occur in different sections of the ROM and are selected by a polarity indicating logic level.

An internal reference junction provides the interface between the PRT resistance and input amplifier. The input circuit is a fixed gain chopper amplifier to ensure drift free operation with time and temperature. There is a three pole 5 Hz filter for high noise rejection.

The signal conditioner for the PRT is a multi-current source (see figure 3.1 on page 8) which provides 2 mA (I_1) for the PRT and a second 2 mA source (I_2) for a balanced bridge configuration. An amplifier compensates for any lead resistance in lead #4 or any change with temperature of lead resistance up to a maximum lead resistance of 100 ohms. The output of the signal conditioner is a voltage which is directly proportional to the sensor resistance and hence its temperature. Changes in lead #1 resistance are not seen by the input amplifier and cause no error. Leads #2 and #3 do not carry current and do not cause any error due to lead resistance variation.

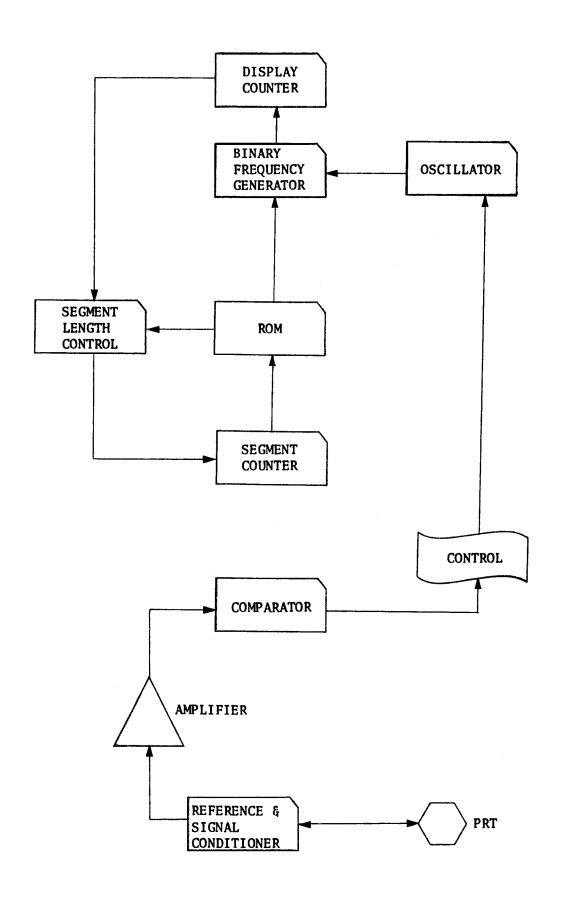


FIGURE 4.1 BLOCK DIAGRAM OF MODEL DRC-6

CALIBRATION PROCEDURE

5.1 EQUIPMENT REQUIRED

- 1. A variable resistance source of 0 to 1000 ohms with resolution of 0.01 ohms and accuracy of 0.01%.
- 2. Test cables as indicated in figure 5.1.
- 3. An ice bath with better than 0.2 degree stability.

5.2 Procedure

5.2 INITIAL CALIBRATION

- 1. Connect test cables between variable resistance source and Model DRC-6 terminals labeled HI and L2. Connect a jumper between terminals labeled HI and LO and a second jumper between terminals L1 and L2.
- 2. Set span adjust and zero adjust potentiometers (see figure 5.2) to center scale.
- 3. Adjust variable resistance source to read 0.00 ohms.
- 4. Observe and record reading.
- 5. Adjust resistance source to 141.10 ohms and note and record readout.
- 6. If the difference between readings observed in step 4 and 5 is not 380.0 K, adjust SPAN adjust potentiometer until the readout difference is 380.0 K when dialing in the resistance provided in step 4 and 5.
- 7. Adjust resistance source for 0.00 ohms and observe a reading of 10.6 K. If unit does not display 10.6 K, then adjust ZERO adjust potentiometer until a reading of 10.6 K appears.
- 8. Adjust resistance source to 141.10 ohms to check that unit is displaying 390.6 K.

5.3 CALIBRATION PROCEDURE WITH A PRT AND A KNOWN TEMPERATURE

- 1. Connect a PRT sensor as illustrated in figure 5.1.
- 2. Stabilize PRT in a 273 K bath (ice bath) and adjust ZERO adjust potentiometer for 273.2 K indication.
- 3. Stabilize PRT to a known temperature (such as LN_2) and adjust SPAN adjust potentiometer for required temperature indication.

Note: This adjustment should be minor and performed after initial calibration in Section 5.2 above. Errors should not be greater than accuracy of temperature source, PRT sensor and ±0.1 K ±0.1% of reading.

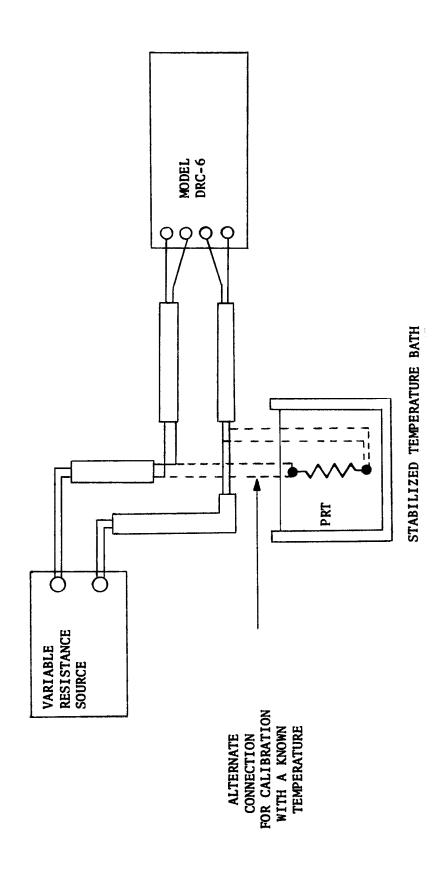


FIGURE 5.1 TEST CABLE SET-UP

